



## GP50水泵机组配置表

<b>GP50 GASOLINE PUMP</b>			
<b>NO.:032030000019</b>			
NO.	CODE	DESCRIPTION	QTY.
1	012030000046	UP170 gasoline engine	1
2	029019900401	Pipe clamp	2
3	029019900100	Fuel pipe	1
4	019990001201	Connector	1
5	019990001300	Fuel tank cup	1
6	012020003600	Filter cup	1
7	511060602505	flange bolt M6X25	1
8	012020003704	Fuel tank	1
9	039020100100	Pump cover	1
10	513010800001	washerφ8	15
11	513010800099	rubber washer	4
12	511070806005	Inner hex bolt M8x60	4
13	039020110100	Mechanical seal	1
14	039020110200	porcelain seal	1

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15	039020100500	O ring $\phi 248 \times \phi 3.55$	1
16	039020100700	water pump impeller	1
17	039020100800	volute casing	1
18	039020100900	rubber bushing	1
19	039020101000	housing of pump	1
20	513020800002	spring washer $\phi 8$	11
21	511010803003	bolt M8X30	4
22	039010120100	O ring	2
23	039010120200	plug packing	2
24	039020101800	rubber washer 124X124	1
25	511010802503	bolt M8X25	7
26	039020101900	outlet flange	1
27	039020102000	rubber washer	2
28	039020102100	pipe joint	2
29	039020102200	joint grip	2
30	039020101600	check valve	1
31	039020101700	inlet flange	1
32	039020130000	filter net	1
33	039020102300	Rear housing	3
34	032030100001	frame	1
35	029910100100	shock absorber	4
36	511050802001	screw M8X20	4
37	029910100601	shock absorber	1
38	512030600000	flange nut M6	2
39	511060803401	flange bolt M8X34	4
40	512040800001	flange nut M8	8



## UP170 engine spare parts list

No.:01203000046

NO.	CODE	DESCRIPTION	QTY.
1	511060803301	Bolt M8X33.5	6
2	522010100401	Oil sealing B2541	2
3	012020000800	Crankcase cover	1
4	012020200000	Oil dipstick	2
5	012020000900	crankcase gaskets	1
6	514010801400	pin 8X14	2
7	521010010501	bearing 6205	2
8	012030200000	cam shaft	1
9	012030100002	crankshaft	1
10	012020000500	Speed governing shaft	1
11	012020000600	Snap ring	1
12	012020100000	Speed governing gear	1
13	019990000600	Speed swinging rod washer	2
14	012020000700	Speed governing push dish	1
15	518041800000	Piston pin circlip	2
16	012020500000	Connect rod assy	1
17	012020002600	Piston pin	1
18	012030000400	Piston	1
19	012030400000	Piston ring set	1
20	511050602201	Bolt M6X22	3
21	019990000300	Oil drain bolt M10*15	2
22	019990000400	Oil drain bolt gaskets	2
23	012030000100	crankcase	1
24	012030000300	valve tappet	2
25	012020002200	valve lifter	2
26	516040803401	studs M8X34	2
27	511050601201	Bolt M6X12	12
28	012020002300	Lead wind cover	1
29	012021700000	Push guide assy	1
30	012020300000	Valve rocket assy	2
31	012020001100	cylinder head cover gasket	1
32	012020001000	cylinder head cover	1
33	012020001300	Cap	1
34	012020001500	Intake spring seat	1
35	012020001400	Exhaust spring seat	1
36	012020001600	valve spring	2
37	012020002400	Oil seal, pipe	1
38	511050806006	Bolt M8X60	4
39	012020003300	spark plug	1
40	012030000200	cylinder head	1
41	012030000600	outlet valve	1
42	012030000700	inlet valve	1
43	012030000500	cylinder head gaskets	1
44	514011001600	pin10X16	2
45	012020800000	Flywheel	1
46	012020002700	Flywheel fan	1
47	012020003200	Ignition coil	1
48	012020005300	Starting flange	1
49	012020002900	Nut M14x1.5	1
50	012020003001	Wind hood	1

51	019990001100	Rubber jams	1
52	012021500001	Recoil starter	1
53	516050611201	studs M6X112	2
54	012020003800	Inlet gasket	1
55	012020003900	carburator Cushion block	1
56	012020004000	carburator gasket	1
57	01203030000106	carburator	1
58	012020004100	Air cleaner gasket	1
59	012021000004	Air cleaner	1
60	012020003100	Shroud comp.	1
61	511050600801	Bolt M6X8	4
62	012020000200	Speed swinging rod	1
63	513010600002	washer	1
64	019990000700	Speed swinging rod lock clamps	1
65	012020004600	Speed governing arm	1
66	012020004500	Lock bolt	1
67	512040600001	Nut M6	5
68	012020004202	Speed governing spring	1
69	012020004300	throttle reset spring	1
70	012020004400	Speed governing pull rod	1
71	019990000500	Breathing tube	1
72	029049910200	Muffler gasket	1
73	012020003400	Exhaust muffler assy	1
74	513010800002	washer $\Phi$ 8	2
75	513020800002	spring washer $\Phi$ 8	2
76	012021200001	Speed governing assy	1
77	019990001300	Fuel tank cap	1
78	012020003600	Filter cup	1
79	012020003704	Fuel tank	1
80	019990001201	Connector	1
81	029019900401	clamp $\phi$ 8	1
82	029019900100	Fuel pipe	0.17
83	029019900408	clamp $\phi$ 7	1
84	512040800001	Nut M8	2
85	511050602803	Bolt M6X28	1
86	511141002003	Bolt M10X20	1
87	523010100100	O-ring 12X1.9	1
88	512011000000	Nut M10	1