



Hand Taps

DIN 352 HSS

Taper, Intermediate and Plug Tap Sets and Assortments for metric ISO threads according to DIN 13.

Thread Ø mm	Pitch mm	Length mm	Thread Length mm	Shank Ø mm	Square Shank mm	Taper	Intermediate	Plug	Hand Tap Set*	Pack Qty.
						Art. No.	Art. No.	Art. No.	Art. No.	
M 2	0.4	36	8	2.8	2.1	0640 1 2	0640 2 2	0640 3 2	–	1
M 3	0.5	40	11	3.8	2.7	0640 1 3	0640 2 3	0640 3 3	0639 3	
M 4	0.7	45	13	4.5	3.4	0640 1 4	0640 2 4	0640 3 4	0639 4	
M 5	0.8	50	16	6	4.9	0640 1 5	0640 2 5	0640 3 5	0639 5	
M 6	1	50	19	6	4.9	0640 1 6	0640 2 6	0640 3 6	0639 6	
M 8	1.25	56	22	6	4.9	0640 1 8	0640 2 8	0640 3 8	0639 8	
M 10	1.5	70	24	7	5.5	0640 1 10	0640 2 10	0640 3 10	0639 10	
M 12	1.75	75	29	9	7	0640 1 12	0640 2 12	0640 3 12	0639 12	
M 14	2	80	30	11	9	0640 1 14	0640 2 14	0640 3 14	0639 14	
M 16	2	80	32	12	9	0640 1 16	0640 2 16	0640 3 16	0639 16	
M 18	2.5	95	40	14	11	0640 1 18	0640 2 18	0640 3 18	0639 18	
M 20	2.5	95	40	16	12	0640 1 20	0640 2 20	0640 3 20	0639 20	

* consisting of one taper, intermediate and plug each



DIN 2181 HSS

For metric ISO fine threads according to DIN 13.

Thread Ø x Pitch mm	Length mm	Thread Length mm	Shank Ø mm	Square Shank mm	Taper Art.-Nr.	Plug Art.-Nr.	Pack Qty.
8 x 1	56	22	6	4.9	0642 18 1	0642 38 1	1
10 x 1	63	20	7	5.5	0642 110 1	0642 310 1	
10 x 1.25	70	24	7	5.5	0642 110 125	0642 310 125	
12 x 1	70	22	9	7	0642 112 1	0642 312 1	
12 x 1.25	70	22	9	7	0642 112 125	0642 312 125	
12 x 1.5	70	22	9	7	0642 112 15	0642 312 15	
14 x 1.25	70	22	11	9	0642 114 125	0642 314 125	
14 x 1.5	70	22	11	9	0642 114 15	0642 314 15	
16 x 1.5	70	22	12	9	0642 116 15	0642 316 15	
18 x 1.5	80	22	14	11	0642 118 15	0642 318 15	
20 x 1.5	80	22	16	12	0642 120 15	0642 320 15	
22 x 1.5	80	22	18	14.5	0642 122 15	0642 322 15	
24 x 1.5	90	22	18	14.5	0642 124 15	0642 324 15	



Hand Tap Set

Contents:

Hand Taps HSS DIN 352 for metric ISO threads according to DIN 13.

1 Set of Taper, Intermediate and Plug Taps each for M3 / M4 / M5 / M6 / M8 / M10 / M12.

Art. No. 0639 01